



## **Job Description - CNC Machinist – 2nd Shift Foreman**

Able Tool Corporation is currently looking to hire skilled, experienced second shift foreman and machinists for our vertical milling department. A qualified candidate will be able to work in a high mix, low volume job-shop environment. We offer competitive wages, 401(k), vacation, health, dental and vision and many other great benefits.

### **2nd Shift Position - Blue Ash Location – Plant is Climate Controlled - \$2,500 Sign-On Bonus!**

#### **Required Skills:**

- Produce precision machined parts by programming, setting up, and performing your own fixture, vise and tool set ups while operating a computer numerical control (CNC) machine.
- Plans machining by studying work orders, blueprints, engineering plans, materials, specifications, orthographic drawings, reference planes, locations of surfaces, and machining parameters; interpreting geometric dimensions and tolerances (GD&T).
- Verifies settings by measuring positions, first-run part, and sample workpieces; adhering to international standards.
- Maintains safe operations by adhering to safety procedures and regulations.
- Maintains quality procedures.
- Keeps accurate records.

#### **Desired Skills:**

- 3 years of experience as a skilled machinist.
- Excellent verbal communication skills
- Independent and yet a Team player

#### **CNC Machinist Job Duties:**

- Plans machining by studying work orders, blueprints, engineering plans, materials, specifications, orthographic drawings, reference planes, locations of surfaces, and machining parameters; interpreting geometric dimensions and tolerances (GD&T).
- Programs mills and/or lathes by entering instructions, including zero and reference points; setting tool registers, offsets, compensation, and conditional switches; calculating requirements, including basic math, geometry, and trigonometry; proving part programs.
- Verifies settings by measuring positions, first-run part, and sample workpieces; adhering to international standards.
- Maintains safe operations by adhering to safety procedures and regulations.
- Maintains equipment by completing preventive maintenance requirements; following manufacturer's instructions; troubleshooting malfunctions; calling for repairs.
- Updates job knowledge by participating in educational opportunities; reading technical publications.
- Accomplishes organization goals by accepting ownership for accomplishing new and different requests; exploring opportunities to add value to job accomplishments.
- Familiarity with MasterCAM or other CAM software.
- Familiarity with Fanuc CNC controls.

**Skills/Qualifications:** Conceptual Skills, Process Improvement, Verbal Communication, Functional and Technical Skills, Controls and Instrumentation, Tooling, Measurement Equipment, Coordination, Attention to Detail, Judgment, Team Building, Schedule Management